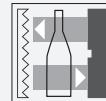


# Retroreflective sensor

## MLV12-54-G/32/82g/124

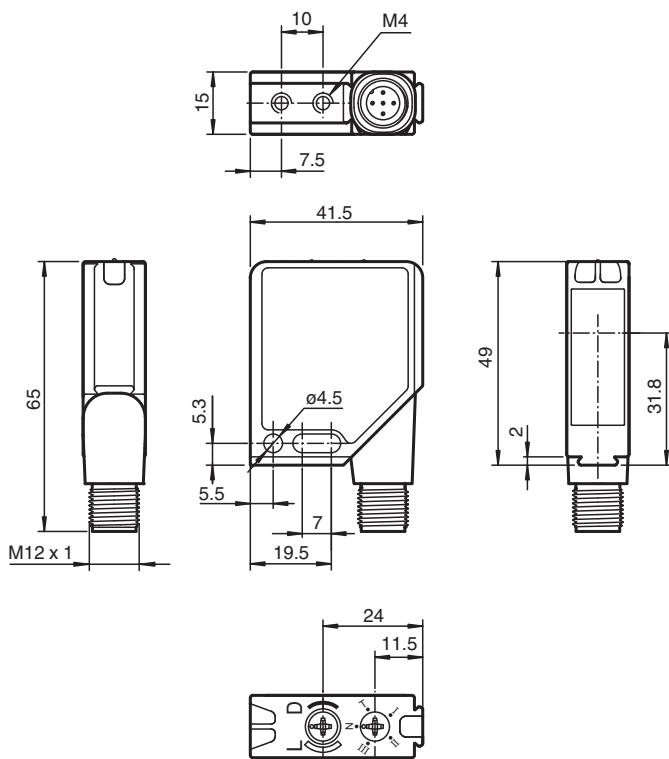


- Series of sensors in a widely used standard housing
- Reliable recognition of reflective objects and clear glass
- TEACH-IN switch for setting the contrast detection levels
- Automatic adjustment in case of soiling in contrast detection mode
- High level of stability thanks to the metal housing frame
- Resistant against noise: reliable operation under all conditions

Retroreflective sensor for glass detection, small design, 5.6 m detection range, red light, light/dark on, PNP output, weak signal output, external Teach-In, M12 plug



### Dimensions



## Technical Data

### General specifications

Effective detection range	0 ... 4.2 m
Reflector distance	0 ... 4.2 m
Threshold detection range	5.6 m
Reference target	H85-2 reflector
Light source	LED
Light type	modulated visible red light , 660 nm
Polarization filter	yes
Diameter of the light spot	approx. 110 mm at detection range 4.2 m
Opening angle	1.5 °
Ambient light limit	
Continuous light	40000 Lux
Modulated light	5000 Lux

### Functional safety related parameters

MTTF <sub>d</sub>	1000 a
Mission Time (T <sub>M</sub> )	20 a
Diagnostic Coverage (DC)	0 %

### Indicators/operating means

Operation indicator	LED green, flashes in case of short-circuit
Function indicator	2 LEDs yellow for switching state, stability control, TEACH-IN and contrast detection mode
Control elements	rotary switch for light/dark, 5-step switch for contrast recognition adjustment
Contrast detection levels	10 % - clean, water filled PET bottles 18 % - clear glass bottles 40 % - colored glass or opaque materials adjustable by Teach-In key or external wire

### Electrical specifications

Operating voltage	U <sub>B</sub>	10 ... 30 V DC
Ripple		max. 10 %
No-load supply current	I <sub>0</sub>	max. 55 mA

### Input

Function input	Ext. Teach-In input (ET)
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### Output

Stability alarm output	1 PNP function reserve output (alarm), short-circuit protected, protected from reverse polarity, open collector
Switching type	light/dark on switchable
Signal output	1 PNP output, short-circuit protected, reverse polarity protected, open collector
Switching voltage	max. 30 V DC
Switching current	max. 0.2 A
Voltage drop	U <sub>d</sub>
Switching frequency	f
Response time	0.5 ms

### Conformity

Product standard	EN 60947-5-2
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### Compliance with standards and directives

Standard conformity	
Shock and impact resistance	IEC / EN 60068. half-sine, 40 g in each X, Y and Z directions
Vibration resistance	IEC / EN 60068-2-6. Sinus. 10 -150 Hz, 5 g in each X, Y and Z directions

### Approvals and certificates

Protection class	II, rated voltage ≤ 300 V AC with pollution degree 1-2 according to IEC 60664-1
UL approval	cULus
CCC approval	CCC approval / marking not required for products rated ≤36 V

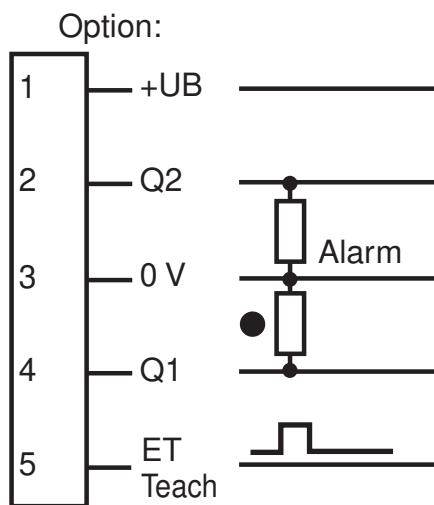
### Ambient conditions

Ambient temperature	-40 ... 60 °C (-40 ... 140 °F)
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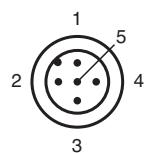
## Technical Data

Storage temperature	-40 ... 75 °C (-40 ... 167 °F)
<b>Mechanical specifications</b>	
Housing width	41.5 mm
Housing height	49 mm
Housing depth	15 mm
Degree of protection	IP67
Connection	Metal connector, M12, 5-pin, 90° rotatable
Material	
Housing	Frame: nickel plated, die cast zinc, Laterals: glass-fiber reinforced plastic PC
Optical face	Plastic pane
Mass	60 g

## Connection Assignment



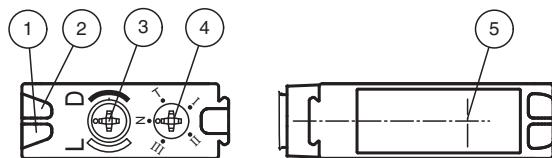
## Connection Assignment



Wire colors in accordance with EN 60947-5-2

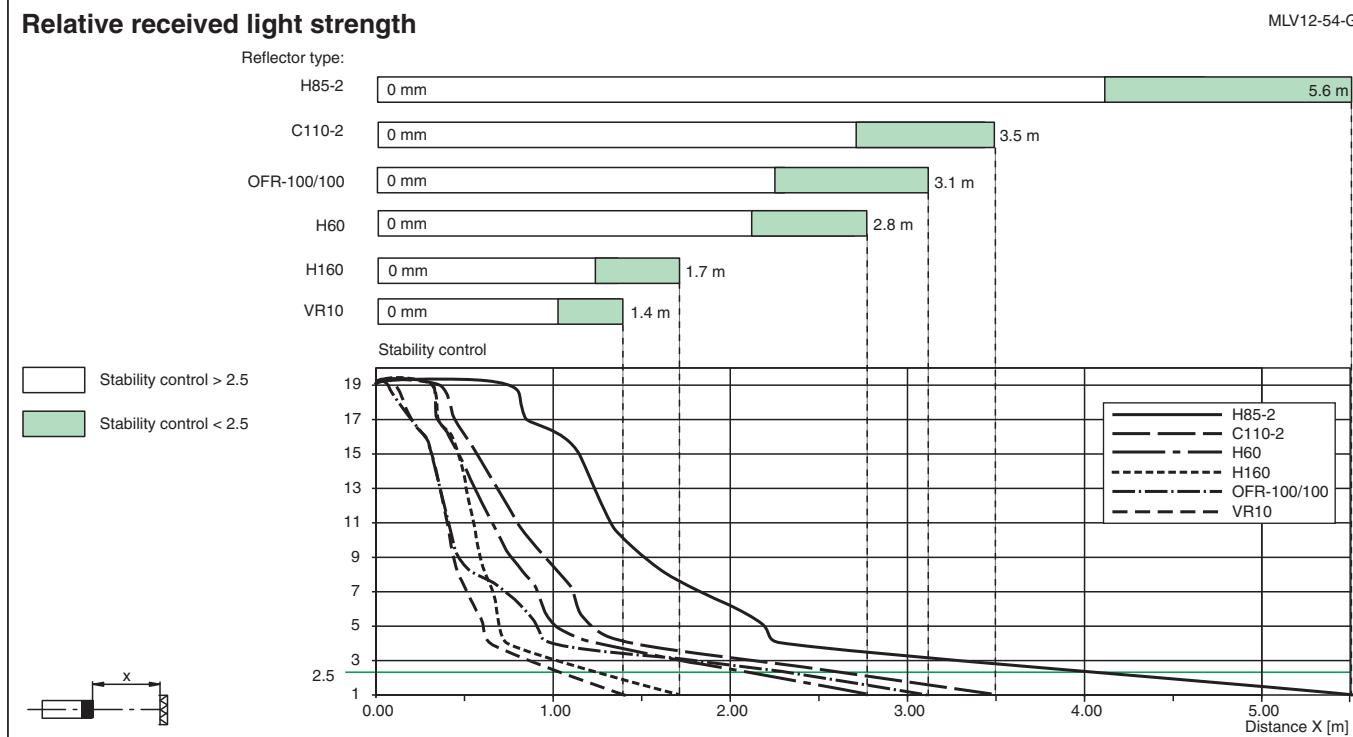
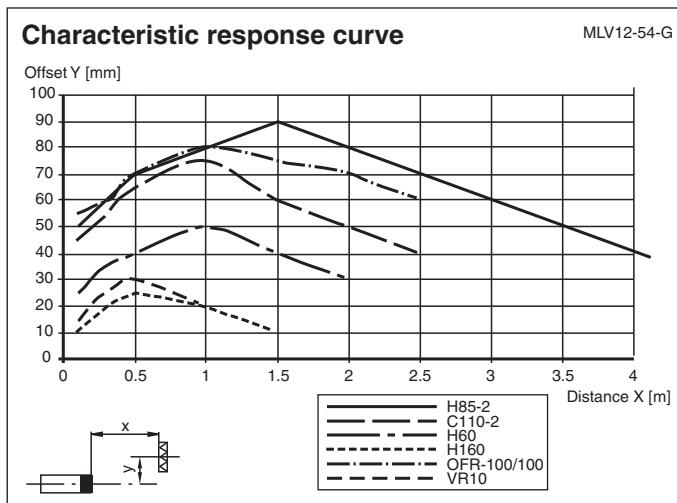
1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)
5	GY	(gray)

## Assembly



1	Operating display	green
2	Switch state	yellow
3	Bright/dark switch	
4	Teach-In switch	
5	Optical axis	

## Characteristic Curve



## Accessories

	<b>OMH-MLV12-HWG</b>	Mounting bracket for series MLV12 sensors
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## Accessories

	<b>OMH-MLV12-HWK</b>	Mounting bracket for series MLV12 sensors
	<b>OMH-K01</b>	dove tail mounting clamp
	<b>OMH-K02</b>	dove tail mounting clamp
	<b>OMH-K03</b>	dove tail mounting clamp
	<b>OMH-06</b>	Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm
	<b>ORR50G</b>	Reflector, rectangular 50.9 mm x 60.9 mm, mounting holes, fixing strap and polarization filter

## Teach-In

### Switch position "N" (normal operation):

Yellow LEDs light if the light beam is free, flash if the functional reserve is used, turn off if the light beam is interrupted.

### Switch position "T" (TEACH-IN operation):

Yellow LED flashes slowly after 1 second (about 1.5 Hz).

The sensor is now ready to be set to a particular contrast detection value using the mechanical switch (position I, II, or III) or an external signal.

### Switch positions "I", "II", and "III" (contrast detection operation):

Contrast detection values: I for 10 %, II for 18 %, III for 40 %.

1. Yellow LED lights continually: light path free

2. Yellow LED off: object detected

3. Yellow LED flashes quickly: unsure detection, too much contamination, functional reserve too low.

A direct switching of the contrast detection levels is possible without having to put the switch back into position "T" first.

### External teach input (ET):

In switch position "T", you can apply a pulse over a control line to plug pin 5 to select the corresponding contrast detection.

The desired contrast detection is set by applying a high pulse of a particular width:

I: 50 ms (30 ms ... 100 ms)

II: 150 ms (100 ms ... 200 ms)

III:> 200 ms

### Pre-fault output (optional):

#### Switch position "N":

Inactive if the functional reserve is used after approx. 5 sec. Immediately inactive if 4 light beam interruptions occur within the flashing time.

#### Contrast detection levels:

The output goes inactive if the contamination no longer permits readjustment; the yellow LED flashes quickly. In the case of additional contamination, the detection of low contrast is no longer guaranteed.

#### Warm-up period:

Any warm-up period can be shortened by repeating the learn (teach) process.

